

**Section 1: IDENTIFICATION****Product details:****Trade name:** \*HI-I\*<sup>®</sup> Heat Cure**Chemical name:** Methacrylate Copolymer**Application of the substance / the preparation:** Manufacture of dental prosthesis**Uses Advised Against:** Non-dental use**Manufacturer/Supplier:**

Fricke International, Inc. Telephone: (630)540-1900  
165 Roma Jean Parkway  
Streamwood, IL 60107 U.S.A.

**Emergency Information:**

(800)535-5053 (Infotrac)

**Section 2: HAZARDS IDENTIFICATION****Hazard classification:**

Acute toxicity, Oral, Category 4 (OSHA), Category 5 (UN Purple Book GHS)

Acute toxicity, Dermal, Category 4 (OSHA), Category 5 (UN Purple Book GHS)

Acute toxicity, Inhalation, Category 4 (OSHA), Category 5 (UN Purple Book GHS)

Eye irritation (Category 2B)

**Labeling:** FDA regulated device – exempt from Regulation (US) 29 CFR. 1910.1200.**Pictogram/Symbol:****Signal word:**

Warning

**Hazard statement(s)**

H303	May be harmful if swallowed.
H315	May cause skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye damage.
H335	May cause respiratory irritation.



## Section 2: HAZARDS IDENTIFICATION (Continued...)

**Precautionary statement(s)**

P202	Do not handle until all safety precautions have been read and understood.
P234	Keep only in original container.
P235+P410	Keep cool. Protect from sunlight.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330	IF SWALLOWED: Rinse mouth.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	If exposed or concerned: Get medical advice attention.
P312	Call a poison center or doctor if you feel unwell.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.

## Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Characterization:

Description:

Dangerous and Non-Dangerous components:

CAS #	Name	Hazard Classification	%
n/a	Proprietary Formulation	None	100

## Section 4: FIRST-AID MEASURES

**Inhalation:** Remove to fresh air. Get medical attention if discomfort persists.**Skin:** Immediately wash with water and soap. Rinse thoroughly. If irritation occurs, consult a doctor.**Eye:** Flush with plenty of water for at least 15 minutes. Seek medical advice.**Ingestion:** Rinse mouth out with water.

## Section 5: FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media:** Water, carbon dioxide, dry chemical.**Approx. flammable limit by % volume in air:****LEL:** NA**UEL:** NA**Special Hazards:** Polymer dust is combustible. The explosive limits of the polymer particles suspended in air are approximately those of coal dust.**Advice for Firefighters:** Avoid extinguishing methods which may generate dust clouds. Do not use a water stream as it can disperse dust into the air, producing a fire hazard and possible explosion hazard if exposed to an ignition source.

**Section 6: ACCIDENTAL RELEASE MEASURES**

**Personal Precautions:** Use personal protective equipment. Avoid dust formation. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Avoid breathing dust.

**Environmental Precautions:** Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

**Containment and Cleanup:** Pick up and arrange disposal without creating dust. Sweep up material to avoid a slipping hazard. Keep airborne particulates at a minimum when cleaning up spills.

**Section 7: HANDLING AND STORAGE**

**Precautions For Safe Handling:** No special measures required.

**Conditions For Safe Storage:** Keep in a well ventilated area. Store under 80°F (27°C). Keep container tightly closed and sealed until ready for use.

**Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Engineering Controls:** Provide good local exhaust at processing equipment.

**Eye/Face Protection:** Safety goggles or chemical splash goggles.

**Skin Protection:** Wear impervious gloves with consideration to the product and the preparation.

**Body Protection:** Protective work clothing.

**Respiratory Protection:** Not required but use the type for Particulates Not Otherwise Classified if needed.

**Environmental Exposure:**

**Occupational Exposure Limits:**

Particulates Not Otherwise Regulated (Non Hazardous)

OSHA PEL (Total Dust)	15 mg/m <sup>3</sup>
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OSHA PEL (Respirable Fraction)	5 mg/m <sup>3</sup>
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**Additional Information:** The lists that were valid during the creation were used as a basis.

**Section 9: PHYSICAL AND CHEMICAL PROPERTIES****General Information**

Physical state and appearance	Fine powder
Odor	Faint odor in bulk

**Change in Condition**

Approx. boiling point	NA
Flash Point	> 300°C
Ignition Temperature	Not Established
Auto Igniting	Product is not self-igniting
Danger of explosion	Product is not explosive; however, formation of explosive powder/air mixture is possible.

**Other**

Solubility in water	Insoluble
Vapor Density	NA
Evaporation Rate	NA

**Section 10: STABILITY AND REACTIVITY**

**Chemical Stability:** Stable under recommended storage conditions.

**Hazardous Reactions:** No further relevant information available.

**Conditions To Avoid:** Incompatible materials, dust generation, excess heat, strong oxidants. Keep away from heat, sparks or ignition sources.

**Incompatible Materials:** Strong oxidizing agents and strong bases.

**Hazardous Decomposition Products:** Oxides of carbon when burned.

**Section 11: TOXICOLOGICAL INFORMATION****Acute Toxicity**

No data available.

**Chronic Health Effects**

No information found.

**Section 12: ECOLOGICAL INFORMATION****Aquatic Toxicity**

No data available

**Ecological Toxicity**

No data available

**Mobility in Soil**

No data available

**Other Adverse Effects**

No data available

**Section 13: DISPOSAL CONSIDERATIONS**

**Product:** Small quantities can be polymerized with the matching system component(s) and the cured solid material can be disposed of with the regular garbage. Larger quantities must be disposed of according to official regulations.

**Contaminated Packaging:** Must be disposed of according to official regulations.

**Section 14: TRANSPORT INFORMATION**

**UN Number:** None

**Proper Shipping Name:** Not regulated.

**Hazard Class:** None

**Packing Group:** None

**Label Statement:** None

**Section 15: REGULATORY INFORMATION****Federal and State Regulations**

US OSHA Hazard Classification: Non-hazardous

SARA Title III, Section 355: None

SARA Title III, Section 313: None

SARA Title III, Section 311-312: None

**Section 15: REGULATORY INFORMATION (Continued...)****California:**

Substances known to the state of California to cause cancer: None

Substances known to the state of California to cause birth defects or other reproductive harm: None

**WHMIS (Canada)**

Not available.

**EINECS (Europe)****Hazard Symbols**

Not available.

**Risk Phrases**

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**Safety Phrases**

S 24/25 – Avoid contact with skin and eyes.

**HMIS (estimated) (U.S.A.)**

Health Hazard: 1

Fire Hazard: 1

Reactivity: 0

**National Fire Protection Association (estimated) (U.S.A.)**

Health: 1

Flammability: 1

Reactivity: 0

Specific Hazard: -

**Section 16: OTHER INFORMATION****References**

Not Available

**Other Special Considerations**

Not Available

<b>Last Update/Revision Date:</b>	01/02/17
<b>Supersedes/Replaces:</b>	SDS.1001.3
<b>Revised by:</b>	R. Tekstar

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