



Cast Conditioning Concentrate (Item no. 4492-00) is used to condition stone or plaster models for duplication.

1. Mix 20 mL Concentrate (approximately one capful) per 1 Quart of water to create the Cast Conditioning Solution. The solution can be used as follows:
 - A: **MODEL POUR METHOD:** Mix in 20% (20 mL premixed solution: 80 mL water) if pouring fresh impression or duplicate model. (We suggest a dedicated bottle of pre-measured and mixed solution be on hand to expedite the model pouring process)
 - B: **SOAK METHOD:** Place stone cast teeth face downward submerged under vacuum for ten minutes.
-OR-
STATIC SOAK METHOD: Static soak fully submerged model for 20 minutes. Thoroughly Rinse of solution.

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