



INVEST

Invest and boilout in usual manner. Apply Vitacrilic[®] Bondit[™] monomer to ridge of plastic tooth, following Bondit[™] monomer instructions no. IN.723.015.R0.

SEPERATOR

Apply separator following Vita-Sep[™] instructions no. IN.723.009.R0.

MIXING

In order to decrease waiting time before packing, warm the mixing jar in warm water and dry completely. Measure by volume 30cc HI-I[®] or Vitacrilic[®] regular working polymer to 10mL of 30 Minute Cure monomer for average denture. (Monomer may be refrigerated for extended working time). Mix for 15-30 seconds. Cover jar until ready to pack.

PACKING

Consistency is reached in approximately 5-8 minutes dependent on environmental temperature. Pack when material can be pulled from side of mixing jar and is not sticky.

TRIAL PACKING

Use excess resin on initial pack, close flask slowly with polyethylene trial pack sheet (Item no. 4020-00) between flask halves. Repeat until resin is properly compressed, indicated by a glossy surface. Trim excess flash, and then make final closure. (Final Closure Sheet, Item no. 4010-00)

CURING

Bench set flask in compress for 10 minutes. Place the flask in 165°F water and turn to HIGH for a full 30 minute boil (212°F / 100°C). Bench cool in usual manner, immerse in water. Deflask.

Caution: Avoid prolonged handling of uncured mixture and inhalation of monomer vapors. Wear protective gloves when packing resin mixture.

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