



Acupac® is available in 4 shades: Acupac® Light, Acupac® Medium, Acupac® Characterized Medium and Acupac® Natural.

### **MIXING**

Measure by volume, 3 (three) parts Acupac® Resin to 1 (one) part monomer. 30cc resin to 10mL monomer for an average denture. **Always add powder to liquid! Mix vigorously** for 15-30 seconds with stainless steel spatula in clean mixing jar. Do not whip air into mix by excessive spatulation. Cover jar until ready to pack. Monomer may be refrigerated for longer working time.

### **PACKING**

Packing consistency is reached in approximately 10 minutes, dependent on environment temperature. Pack when mix can be pulled away from jar.

### **TRIAL PACKING**

Use excess amount of resin mix on initial pack, close flask **slowly** with polyethylene trial pack sheets (Item no. 4020-00) in between flask halves - repeat until resin is properly compressed (indicated by “glossy” material surface) then make final closure. (Final Closure Sheets, Item no. 4010-00)

### **CURING**

**Bench Set:** 15 minutes.

**Fast Cure:** Cure at 165°F for 1-1/2 hours, then slowly heat water for a full, 30 minute boil. Bench cool for 30 minutes, then immerse in cold water. Deflask.

**Overnight Cure:** Cure at 165°F for **9 hours minimum**. Bench cool for 30 minutes, then immerse in cold water. Deflask.

### **REBASE OR REPAIR**

Either Acupac® or self-cure material may be used for rebase or repair of Acupac® dentures. If rebase is made with Acupac®, follow steps outlined above.

**Caution:** Avoid prolonged handling of uncured mixture and inhalation of monomer vapors. Wear protective gloves when packing resin mixture.

FRICKE DENTAL INTERNATIONAL, INC.  
165 Roma Jean Parkway  
Streamwood, IL 60107  
800-537-4253  
Visit our website at [www.frickedental.com](http://www.frickedental.com)  
MADE IN THE USA