



Acupac<sup>®</sup> 30 is available in 5 shades: Acupac<sup>®</sup> 30 Light, Acupac<sup>®</sup> 30 Medium, Acupac<sup>®</sup> 30 Characterized Medium, Acupac<sup>®</sup> 30 Natural and Acupac 30<sup>®</sup> Plain.

#### **INVEST**

Invest and boilout in usual manner. Apply Vitacrilic<sup>®</sup> Bondit<sup>™</sup> Monomer (Item #4451-00) to surface of plastic teeth. Follow Bondit<sup>™</sup> instructions IN.723.015.R0.

#### **SEPARATOR**

Apply separator following Vita-Sep<sup>™</sup> (Item #3505-09) instructions.

#### **MIXING**

Measure by volume 30cc Acupac<sup>®</sup> 30 polymer to 10ml of Acupac<sup>®</sup> 30 minute cure monomer for average denture. (Monomer may be refrigerated for extended working time.) Mix for 15-30 seconds. Cover jar until ready to pack.

#### **PACKING**

Consistency is reached in approximately 5-8 minutes. Pack when material can be pulled from side of mixing jar and is not sticky.

#### **TRIAL PACKING**

Use excess resin on initial pack, close flask slowly with polyethylene sheets between flask halves. Trim excess flash, and then make final closure. (Final Closure sheets, item no. 4010-00)

#### **CURING**

Bench set flask in compress for 15 minutes. Put into warm or room temperature water, bring up to full 30 minute boil (212°F / 100°C). Bench cool in usual manner, immerse in cold water. Deflask.

**Caution:** Avoid prolonged handling of uncured mixture and inhalation of monomer vapors. Wear protective gloves when packing resin mixture.

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