

# VIFORM<sup>®</sup>

## mold chart

**Justi<sup>®</sup>**

The Inventors of  
Hardened Plastic  
Teeth.



## Anterior & Posterior Hardened Plastic Teeth

Highly Cross-linked / Intersectional Polymer Network  
Wear Resistant • Vacuum Processed • Fluorescent / Photogenic  
Justi<sup>®</sup> ViForm<sup>®</sup> Hardened Plastic Teeth Comply with ISO#22112:2005  
and ANSI / ADA Specification #15 published in 1999, identical to  
ISO#3336:1993.

U.S. DISTRIBUTOR:  
**FRICKE INTERNATIONAL, INC.**  
165 Roma Jean Parkway • Streamwood, IL 60107  
Phone: (800) 537-4253  
FAX: (630) 540-1916





# JUSTI VIFORM® ANTERIORS - 27 UPPER MOLDS

**A4**   **4**  
 10.0 | 8.3  
 49.0 43.78  
 ( ) —

**D6**   **6**  
 12.0 | 9.0  
 54.0 47.68  
 ( ) —

**A7**   **7**  
 10.0 | 8.8  
 52.5 46.98  
 ( ) —

**E1**   **1**  
 9.3 | 7.3  
 45.0 39.86  
 ( ) —

**B3**   **3**  
 9.5 | 8.0  
 49.0 42.30  
 ( ) —

**E2**   **2**  
 10.0 | 7.8  
 46.5 41.31  
 ( ) —

**B8**   **8**  
 11.3 | 8.8  
 54.0 47.09  
 ( ) —

**E3**   **3**  
 10.5 | 8.3  
 50.0 43.29  
 ( ) —

**C1**   **1**  
 10.0 | 7.5  
 45.0 40.30  
 ( ) —

**E6**   **6**  
 10.0 | 8.5  
 52.0 46.01  
 ( ) —

**C2**   **2**  
 10.8 | 8.0  
 47.5 41.75  
 ( ) —

**E8**   **8**  
 11.0 | 8.8  
 55.0 48.90  
 ( ) —

**C5**   **5**  
 11.8 | 8.8  
 51.0 45.51  
 ( ) —

**F1**   **1**  
 8.5 | 7.8  
 46.0 39.29  
 ( ) —

**C6**   **6**  
 10.8 | 8.5  
 51.0 43.76  
 ( ) —

**F4**   **4**  
 9.0 | 8.5  
 50.0 43.75  
 ( ) —

**D1**   **1**  
 10.0 | 7.5  
 45.0 38.36  
 ( ) —

**G5**   **5**  
 10.5 | 8.8  
 51.5 44.78  
 ( ) —

**D2**   **2**  
 10.0 | 8.0  
 47.0 42.24  
 ( ) —

**G7**   **7**  
 10.8 | 8.8  
 54.0 47.43  
 ( ) —

**D3**   **3**  
 10.5 | 8.3  
 49.0 43.44  
 ( ) —

**H2**   **2**  
 10.0 | 8.0  
 47.5 41.06  
 ( ) —

Photographs of teeth are within plus or minus 3% of actual size.



# JUSTI VIFORM® ANTERIORS - 27 UPPER MOLDS

<b>H4</b>			<b>4</b> 51.0 44.67
10.5   8.3			
<b>J5</b>			<b>5</b> 53.0 47.14
11.5   9.0			
<b>J2</b>			<b>2</b> 46.5 40.75
10.0   7.8			
<b>K4</b>			<b>4</b> 49.5 43.90
10.8   8.0			
<b>J3</b>			<b>3</b> 48.0 42.68
10.0   8.0			

**MOLD CLASSIFICATION SYMBOLS:**

SQUARE    
  TAPERING    
  OVOID

**Combined Symbols**

TAPERING OVOID TYPE

## HOW TO READ THE VIFORM® MOLD CHART MEASUREMENTS

UPPER ANTERIORS	LOWER ANTERIORS	POSTERIORS
<p><b>Mold Number</b> — <b>A4</b></p> <p><b>Width of Central</b> — 10.0   8.3</p> <p><b>Length of Central Without Collar</b> — 8.3</p> <p><b>ARTICULATES TO</b> <b>4</b></p> <p><b>Suggested Articulation to Lower Anteriors</b></p> <p><b>Width of 6 Upper Anteriors on a Flat</b> — 49.0 43.78</p> <p><b>Profile of Left Central</b></p> <p><b>Width of 6 Upper Anteriors on a Curve</b> — 49.0 43.78</p> <p><b>Tooth measurements are within plus or minus 5% of stated value.</b></p>	<p><b>Mold Number</b> — <b>2</b></p> <p><b>Width of Central</b> — 8.8   4.5</p> <p><b>Length of Central Without Collar</b> — 4.5</p> <p><b>ARTICULATES TO</b> <b>C2, D2 E2, H2 J2</b></p> <p><b>Suggested Articulation to Upper Anteriors</b></p> <p><b>Width of 6 Lower Anteriors on a Flat</b> — 36.0 29.86</p> <p><b>Profile of Left Central</b></p> <p><b>Width of 6 Lower Anteriors on a Curve</b> — 36.0 29.86</p>	<p><b>Mold Number</b> — <b>29 Z</b></p> <p><b>Total Width Upper (A)</b> — 28.7</p> <p><b>Total Width Lower (B)</b> — 31.2</p> <p><b>Width of 1<sup>st</sup> Upper Molar</b> — 6.69</p> <p><b>Width of 1<sup>st</sup> Lower Molar</b> — 8.15</p> <p><b>Profile of 1<sup>st</sup> Premolar</b></p> <p><b>A</b> - Straight line measurement of 4 upper posteriors.</p> <p><b>B</b> - Straight line measurement of 4 lower posteriors.</p>

## HOW TO READ THE VIFORM® TOOTH CARD MEASUREMENTS

<p><b>Shade Number</b> — 66/B2</p> <p><b>Width of 6 Upper Anteriors on a Curve</b> — 8.3</p> <p><b>Mold Number</b> — <b>G7</b></p> <p><b>Mold Classification</b> — <b>G7</b></p> <p><b>Width of Central</b> — 10.8   8.8</p> <p><b>Length of Central Without Collar</b> — 8.8</p>	<p><b>Shade Number</b> — 59/A1</p> <p><b>Mold Number</b> — <b>UPPER 29Z</b></p> <p><b>Mesial/Distal Measurement of Posterior Quadrant</b> — 28.7</p>
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# JUSTI VIFORM® ANTERIORS - 8 LOWER MOLDS

<b>1</b>			<b>C1, D1 E1, F1</b> 34.5 30.29
9.0   4.8			
<b>2</b>			<b>C2, D2 E2, H2 J2</b> 36.0 29.86
8.8   4.5			
<b>3</b>			<b>B3, D3 E3, J3</b> 37.0 30.17
8.3   4.8			
<b>4</b>			<b>A4, F4 H4, K4</b> 38.0 31.07
9.0   4.8			
<b>5</b>			<b>C5, G5 J5</b> 40.0 32.80
9.8   5.3			
<b>6</b>			<b>C6, D6 E6</b> 39.5 33.32
8.5   5.3			
<b>7</b>			<b>A7, G7</b> 41.0 33.38
9.5   5.0			
<b>8</b>			<b>B8, E8</b> 41.5 35.77
9.3   5.5			



# JUSTI VIFORM® POSTERIOR - 12 UPPER & 12 LOWER MOLDS

## 0° POSTERIOR - 2 UPPERS & LOWERS

		Profile of Premolar	Width U/L 1st Molar
<b>29 Z</b>			6.69
			8.15
28.7			
31.2			

		Profile of Premolar	Width U/L 1st Molar
<b>31 Z</b>			6.60
			7.62
30.5			
33.0			

## 10° POSTERIOR - 3 UPPERS & LOWERS

		Profile of Premolar	Width U/L 1st Molar
<b>30 F</b>			8.41
			9.04
30.0			
33.0			

		Profile of Premolar	Width U/L 1st Molar
<b>32 F</b>			8.72
			9.63
31.0			
33.5			

		Profile of Premolar	Width U/L 1st Molar
<b>33 F</b>			9.15
			10.17
32.0			
34.0			

## 20° POSTERIOR - 4 UPPERS & LOWERS

		Profile of Premolar	Width U/L 1st Molar
<b>29 L</b>			7.94
			8.51
29.1			
31.5			

## 20° POSTERIOR - 4 UPPERS & LOWERS (CONTINUED)

		Profile of Premolar	Width U/L 1st Molar
<b>29 M</b>			7.66
			8.49
29.1			
31.5			

		Profile of Premolar	Width U/L 1st Molar
<b>31 M</b>			8.10
			9.36
31.1			
33.5			

		Profile of Premolar	Width U/L 1st Molar
<b>33 M</b>			8.38
			9.58
33.1			
35.5			

## 33° POSTERIOR - 3 UPPERS & LOWERS ANATOMICAL MEDIUM

		Profile of Premolar	Width U/L 1st Molar
<b>30 M</b>			8.92
			9.33
29.9			
32.9			

		Profile of Premolar	Width U/L 1st Molar
<b>32 M</b>			8.88
			9.47
31.9			
35.9			

		Profile of Premolar	Width U/L 1st Molar
<b>34 M</b>			10.02
			10.67
34.0			
38.0			

# Fricke International, Inc.

## VIFORM™ ORDER FORM

800-537-4253

Customer # \_\_\_\_\_  
 Bill To \_\_\_\_\_  
 Address \_\_\_\_\_  
 City, State, Zip \_\_\_\_\_  
 Ship To \_\_\_\_\_  
 Address \_\_\_\_\_  
 City, State, Zip \_\_\_\_\_

## VIFORM™ PRODUCTS

ITEM #	DESCRIPTION
084-50-0125	Shade Guide
084-50-0110	Working Mold Guide
086-55-0101	Tooth Cabinet with 10 drawers Capacity: 240 Anterior and/or Posterior sets

1x6 **UPPER ANTERIORS 27 MOLDS** \_\_\_\_\_ Boxes

SHADES													
VIFORM VITA	59 A1	62 A2	65 A3	70 A3.5	81 A4	20 B1	66 B2	77 B4	45 C1	69 C2	C3	D2	D4
MOLDS A4													
A7													
B3													
B8													
C1													
C2													
C5													
C6													
D1													
D2													
D3													
D6													
E1													
E2													
E3													
E6													
E8													
F1													
F4													
G5													
G7													
H2													
H4													
J2													
J3													
J5													
K4													
TOTAL													

1x8 **UPPER POSTERIORS 12 MOLDS** \_\_\_\_\_ Boxes

SHADES													
VIFORM VITA	59 A1	62 A2	65 A3	70 A3.5	81 A4	20 B1	66 B2	77 B4	45 C1	69 C2	C3	D2	D4
0°													
MOLDS 29Z													
31Z													
10°													
30F													
32F													
33F													
20°													
29M													
29L													
31M													
33M													
33° Anatomical Medium													
30M													
32M													
34M													
TOTAL													

1x6 **LOWER ANTERIORS 8 MOLDS** \_\_\_\_\_ Boxes

SHADES													
VIFORM VITA	59 A1	62 A2	65 A3	70 A3.5	81 A4	20 B1	66 B2	77 B4	45 C1	69 C2	C3	D2	D4
MOLDS I													
2													
3													
4													
5													
6													
7													
8													
TOTAL													

1x8 **LOWER POSTERIORS 12 MOLDS** \_\_\_\_\_ Boxes

SHADES													
VIFORM VITA	59 A1	62 A2	65 A3	70 A3.5	81 A4	20 B1	66 B2	77 B4	45 C1	69 C2	C3	D2	D4
0°													
MOLDS 29Z													
31Z													
10°													
30F													
32F													
33F													
20°													
29M													
29L													
31M													
33M													
33° Anatomical Medium													
30M													
32M													
34M													
TOTAL													

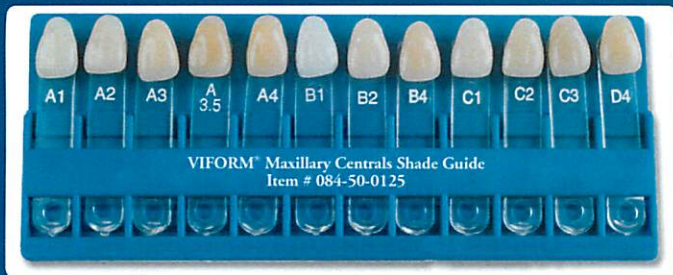
**ANTERIOR CARDS**  
 (1 X 6) 8 cards/box  
 ITEM # 084-50-0100

TOTAL Upper Anteriors 1 x 6	
TOTAL Lower Anteriors 1 x 6	
GRAND TOTAL Anteriors 1 x 6	

**POSTERIOR CARDS**  
 (1 X 8) 8 cards/box  
 ITEM # 084-50-0101

TOTAL Upper Posteriors 1 x 8	
TOTAL Lower Posteriors 1 x 8	
GRAND TOTAL Posteriors 1 x 8	





ViFORM<sup>®</sup> Maxillary Centrals Shade Guide  
Item # 084-50-0125

## ViFORM<sup>®</sup>

### MAXILLARY CENTRALS SHADE GUIDE Item # 084-50-0125

The 12 most popular Vita<sup>®</sup> shades are utilized in the ViForm<sup>®</sup> tooth line and are provided in a shade guide as an accessory to the ViForm<sup>®</sup> molding system. This combination of popular shades and outstanding popular American molds make this hardened plastic tooth line unique in the U.S. and foreign markets. The shade tabs are held in a blue frame with an Eterna<sup>®</sup> shield (U.S. patent #5,257,931) which allows the technician to view the tooth shades on a neutral background. The ViForm<sup>®</sup> shade guide comes in the following shades: 59/A1, 62/A2, 65/A3, 70/A3.5, 81/A4, 20/B1, 66/B2, 77/B4, 45/C1, 69/C2, C3 and D4. It is recommended that the shade guide be sterilized in an acid or alkaline glutaraldehyde solution. This shade guide can be customized with a marketing message, in batches of 30 for laboratories and clinics.

Upon request we can manufacture ViForm in Shade B3-C4-D2-D3, for quantity and terms please inquire.

## VIFORM<sup>®</sup> Articulation Chart

### ANTERIOURS

### POSTERIOURS

UPPER MOLDS	ARTICULATES LOWER ANTERIOURS	ZERO DEGREE Z	10 DEGREE F	20 DEGREE	ANATOMICAL MEDIUM
A4	4	31	32	29L	30
A7	7	31	—	33M	32
B3	3	31	32	31M	30
B8	8	31	—	33M	32
C1	1	29	30	29L	30
C2	2	29	30	29L	30
C5	5	31	32	—	32
C6	6	31	32	—	32
D1	1	29	30	29M	30
D2	2	31	32	—	30
D3	3	31	32	29L	30
D6	6	—	33	—	34
E1	1	29	30	29L	30
E2	2	31	30	29L	30
E3	3	31	32	—	30
E6	6	31	32	—	32
E8	8	—	33	—	32
F1	1	29	30	29L	30
F4	4	31	—	31M	30
G5	5	31	32	—	32
G7	7	31	32	—	32
H2	2	31	30	29L	30
H4	4	31	32	—	30
J2	2	29	32	29L	30
J3	3	29	32	—	30
J5	5	31	33	—	32
K4	4	31	—	29L	30

### Instructions For Use of Synthetic Resin Teeth

NOTE: If you wish written instructions for obtaining optimum results with our teeth, contact:

IN THE UNITED STATES:  
**FRICKE INTERNATIONAL, INC.**  
165 Roma Jean Parkway • Streamwood, IL 60107  
Phone: (800) 537-4253 • FAX: (630) 540-1916

## Anterior Mold Comparison

With Dentsply's Tooth Brands

ViFORM <sup>®</sup>	BIOFORM <sup>®</sup> BIOBLEND <sup>®</sup> IPN, BIOBLEND <sup>®</sup> , PORTRAIT <sup>®</sup> & TRUBLEND <sup>®</sup>	ViFORM <sup>®</sup>	BIOFORM <sup>®</sup> BIOBLEND <sup>®</sup> IPN, BIOBLEND <sup>®</sup> , PORTRAIT <sup>®</sup> & TRUBLEND <sup>®</sup>
UPPERS		UPPERS	
A4	12E*	F4	43F*
A7	12G	G5	45F
B3	32E*	G7	45H*
B8	32G*	H2	55D*
C1	21C	H4	55F
C2	21D*	J2	62D*
C5	21E*	J3	55D*
C6	21X*	J5	62G*
D1	22C*	K4	75E*
D2	13E*	LOWERS	
D3	22E*	1	C*
D6	22H	2	F*
E1	42C*	3	H*
E2	42D*	4	N*
E3	42E*	5	O*
E6	42G*	6	P*
E8	42H	7	R*
F1	43D	8	S*

\* Bioform molds with an asterisk are also Trublend molds.

## Shade Comparison

With Major Brands

COLOR BLEND	ViFORM <sup>®</sup> / ETERNA <sup>®</sup> Anterior & Posterior	BIOBLEND <sup>®</sup> Anterior	BIOFORM <sup>®</sup> Anterior & Posterior	VITA <sup>®</sup> Anterior & Posterior	TRUBLEND <sup>®</sup> Anterior & Posterior
White/Gray	59/A1	100	B51/B59	A1	T2
White/Gray	62/A2	102	B53/B62	A2	T10
Gray/Pink	65/A3	106	B54/B65	A3	T15
Gray/Brown	70/A3.5	114	B70/B81	A3.5	T19
Gray/Brown	81/A4	116/118	B81/B84	A4	T20
White/Gray	20/B1*	100	<sup>PHOTO</sup> B59	B1	T2
Yellow/Brown	66/B2	102/104	B52/B66	B2	T22
Gray/Brown	77/B4	112	B56/B77	B4	T23
Gray	45/C1*	100	B91	C1	T9
Gray	69/C2	110	B69/B94	C2	T6
Gray	C3	113	B95	C3	T7
Gray/Brown	D4	110	B69	D4	T5

This shade comparison chart is to be used in selecting approximate color matches. Slight variations occur due to the difference in the texture and character of the respective materials. This chart should be used as an aid to the skill and preferences of the dentist or technician who must make the final shade choice.

\*This shade is based on the Justl Eterna<sup>®</sup> Series Shade Guide System.

U.S. DISTRIBUTOR:

**FRICKE INTERNATIONAL, INC.**

165 Roma Jean Parkway • Streamwood, IL 60107

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